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Enjoy the Cosiness and Get-Together



Decades of Experience

What had its origins in a small workshop has developed into an internationally successful company over the years. Today it employs over 400 people worldwide.

Let's look back on over 75 years of company history together!



Founding year. Franz Zingerle founds Zingerlemetal in South Tyrol, Italy.



1995 - 2018

Expansion. A new company building in Italy, a second production facility in Romania and numerous foreign branches e.g. in Spain and the USA are built.



1993

A wider product range.

The brothers start producing and selling folding gazebos under the Mastertent® brand.



1984

2nd Generation. The sons of Franz Zingerle, Martin and Georg, join the company and start producing beer garden table sets.



2019

A new facility. The new company building in Illertissen, Germany is inaugurated.



2018

3rd Generation. Georg Zingerle becomes the sole owner of the company and the siblings Stefan, Sonja and Thomas Zingerle join their father's family business.



Business takeover. The takeover of HBS GmbH and RUKU Klappmöbel GmbH in Germany takes place and shortly afterwards they merge to RUKUevent GmbH.

2023

House of Brands. The umbrella brand Zingerle Group is founded and the brand portfolio expanded: Since 2023, the company unites three brands under one roof.

ZINGERLE **GROUP**

MASTERTENT



The premium brand for folding gazebos.

ECOTENT.



Stable folding gazebos at attractive prices.

図 RUKU1952。



The brand for traditional beer garden table sets.



THE FIRST FOLDING FURNITURE MODELS CAN BE FOUND IN THE

Between Tradition and Innovation

In the 1970s, the Zingerle brothers prove that they work with real entrepreneurial spirit in their locksmith's shop.

The great confidence a customer shows in the base frame they've designed, makes them start the professional and serial production of beer garden table sets and conquer the Italian market. With success. This success is followed by the expansion abroad and it turns into true passion.

After the German company RUKU, one of Zingerlemetal's customers, runs into difficulties, the Zingerle brothers decide to take over the business. It was important to them to keep this business running, since it was Rudolf Kurz, the founder of RUKU, who invented and patented the folding furniture lock in 1952.



More Comfort

2011. The X-shaped base frame provides more space for your legs and is characterised by its elegant design.



Trapezoidal Shape

2014. The patented trapezoidal shape of our frame bases is not only our trademark, it also gives our foldable tables and benches particularly high stability and tilt resistance.



C Profile

2014. Lighter and 20 % stronger than conventional base frames. We've worked hard to find the ideal solution for optimising and replacing the classic angle profile. In 2014, we succeeded and this unique invention still distinguishes our foldable furniture today.

A Wider Product Range

2012 - today. We have made it our mission not to limit the proven and tested folding furniture lock to our classic beer garden table sets, but to use this mechanism also for all our newly developed models. As a result, we are constantly developing new products whose common feature is the very handy folding function.

■ ———— ABOUT US



We Are Reforesting Native Forests

We source the wood for our products from forests in Romania and process it on site in our own production facility with the utmost care.

With the aim of compensating the unavoidable emissions as best as possible, we support a reforestation programme in the Harghita mountain region every year. Every year, we plant an average of 6,000 trees and thus make an active contribution to reforestation and forest conservation - a clear commitment to sustainable management!





Our Certifications & Classifications

- > TÜV-SÜD certified (product certification)
- > Static examination of the "Comfort" base frame
- > Static examination of the C-shaped steel profile
- > All materials and substances we use for the production of our tables and benches are REACH-compliant and are therefore considered harmless to health

All original certificates are available upon request.

- > The Landshuter Lackfabrik, manufacturer of the UV roller varnish we use, confirmed that the varnish is free of harmful substances
- > The Landshuter Lackfabrik, manufacturer of the UV glaze we use, confirmed that the glaze is food-safe
- > A fire protection test approved that, according to DIN 4102 B1, the Firelock® UV glaze is fire retardant

Warranty Services

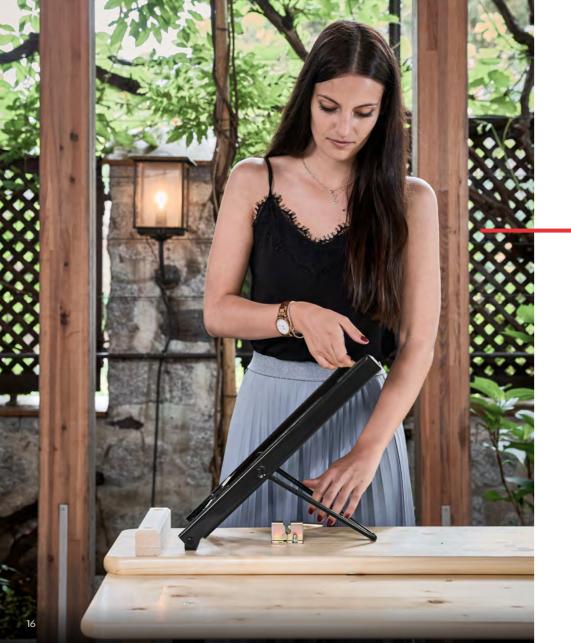
> 10-year warranty on spare parts and functionality of the base frames.



We are tested and we test ourselves.

The Inviting Folding Furniture





Fast Assembly and Dismantling

Thanks to their folding function, our beer garden table sets are easy to set up and take down in no time at all. When they're not in use, they can be easily stowed away to save space.

Let's go... Create the most flexible seating you can imagine very quickly - try it out!











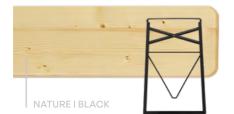


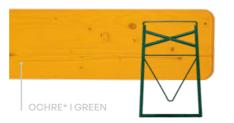
— BEER GARDEN TABLE SETS

A Matter of Taste

Choose your favorite wood colour for your beer garden table set from three available options. The base frame is, in accordance with the selected wood colour, in either a classic green or modern black.







It can't get more individual!

Additional custom colours* for wood and base frame are, of course, available upon request. As manufacturers, we have all options open to us.



Beer Mug Test: Check!

Up to 230,400 beer mug pushes in 192 hours could not harm the high-quality surface coating of our beer garden table sets. That's real Oktoberfest resilience!

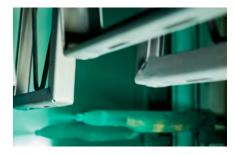
All beer garden table sets are treated with our specially developed and certified **Firelock® UV varnish**. It has been classified as "flame-retardant" according to DIN 4102 B1 and is also weather-resistant, solvent-free, environmentally friendly, and food-safe.







Wooden top: carefully selected, kilndried spruce wood - extremely low in distortion and with minimal stone inclusions.



Base frame: robust, drawn flat steel - with powder coating to protect against corrosion and scratches.



BEER GARDEN TABLE SETS

^{*} Ask us about minimum quantities!



Please Have a Seat

At big events, quality and stability are in demand. This is exactly what distinguishes our beer garden tables. Choose from many sizes, different colours and the possibility of an individual printing!

Suitable for indoor and outdoor use.

The Classic Beer Table

Proven. Only we offer you the trapezoidal base frame made of powder-coated steel. It is lighter and 20 % stronger than competing models.



 Length:
 220 cm

 Width:
 50167175 cm

ht: 77 cm

FOR HIGHER STABILITY. This model is made of a 75 cm wide table and thus offers a bigger surface.

A Base Frame for More Space

Advantageous. The Comfort model has revolutionised the Oktoberfest since it offers more space when sitting down and it distinguishes itself through an elegant design.



Length: 220 cm
Width: 50 cm
Height: 77 cm

DO YOU ALREADY LOVE THEM? TABLES AND BENCHES FOR ELEGANT OCCASIONS.

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True Seating Comfort

With our foldable beer benches you can create cosy seating in no time - for all your guests, whether invited or unexpectedly announced. They are available - just like the beer tables - in several sizes, colours and also personalised.

Suitable for indoor and outdoor use.

The Classic Beer Bench

Experienced. This beer bench is the classic in our range because it simply meets every requirement and stands up to every demand. It has already proven itself thousands of times, it is reliable and handy.



Length: 220 cm
Width: 25127 cm

- BEER GARDEN TABLE SETS

The Beer Bench With Backrest

Comfortable. Our beer bench with ergonomically optimised backrest guarantees the highest level of seating comfort and is characterised by its easy use. Only one movement is necessary to fold it up and down.



ANTI-TIPPER.
The beer bench with backrest is equipped with a additional extension at the rear of the base frame.



Length: 220 cm

Width: 27 cm, backrest 18 cm

Height: 49 cm

THERE IS ALWAYS ENOUGH
ROOM FOR ONE MORE.

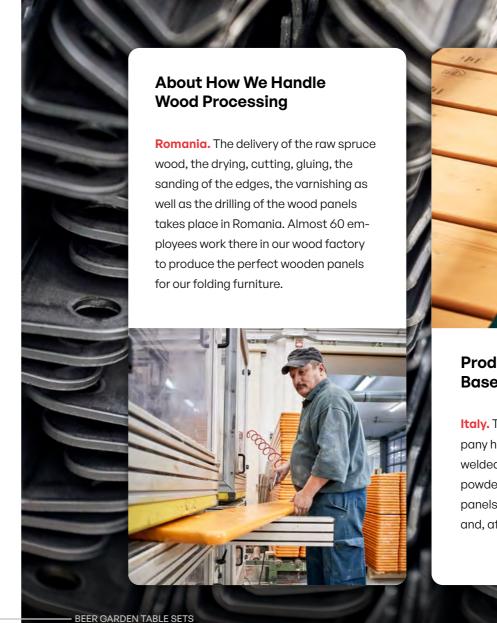




We Are Manufacturers

With heart and soul, 136 individual parts, 280 work steps and a lot of heart and soul - take a look at our production facilities and the manufacturing process of our products!





Production and Assembly of the **Base Frames**

Italy. The steel for the base frames is delivered to the company headquarters in South Tyrol. The individual parts are welded together and then given the desired colour in our own powder coating plant. On the assembly line, the wooden panels from Romania are finally screwed to the base frames and, after a final quality check, shipped all over the world.

Quality Is Not a Coincidence

Highest stability, greatest reliability!
Thanks to high-quality materials
and sophisticated technology, our
beer garden table sets reliably
fulfil their purpose - for decades.



Folding Furniture Lock

Proven. The completely galvanised lock and the return spring of each furniture are checked individually. This guarantees a secure hold and perfect functioning. Engaged with millimetre precision, no wobbling!



Stiffening Ribs

Solid as rock. Additional stiffening ribs in the cross struts lead to increased stability.



Stacking Ledges

Stackable. The bevelled wooden ledges protect the set during stacking, transport and disassembly. All sets come with two stacking ledges.



A third stacking ledge, providing additional protection during frequent stacking, transportation, and disassembly is available upon request.



TÜV-SÜD Certified

Tested. Our folding furniture is TÜV-certified, resistant and durable - real brewery quality! It is subjected to comprehensive and strict quality controls throughout the entire production process.



C-Profile for added stability



Trapezoidal Base Frame for added stability





THE FOLDING
FURNITURE QUALITY
CHECK - CONVINCE
YOURSELF!



Francia Gold Services 80

Bracket Latch

Clever. The bracket latch prevents the base frame from disengaging from the lock when the set is folded up.



Corner Welding

Hard-wearing. The additional weld seam at the corners of the base frame closes the edges of the individual bent parts and joins them together to form a neat and robust unit.



Gentle. The perforation on the base frame offers the possibility of attaching optionally available plastic glides for sensitive floors.

BEER GARDEN TABLE SETS



Individual Branding

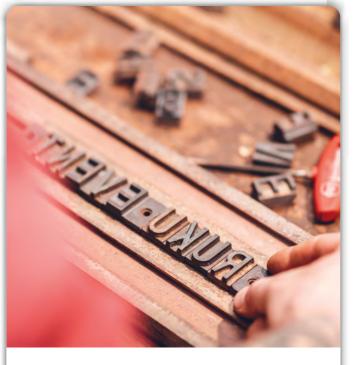
Each set can be personalised - for easy recognition or as an advertising medium for special occasions. From a small logo to full-surface printing on the wooden panels, everything is possible. We offer you four different printing processes: Ink printing, burnin, screen printing and digital printing.

Let your creativity run wild and impress with your folding furniture!

Ink Printing

Durable. This extremely resistant ink print is not soluble and is still very legible even after many years. With ink printing, letters and numbers can be printed on four places on the table or bench. It is ideal for labelling the furniture on the underside of the panels or can serve as a cost-effective advertising on the front side.





Burn-In

Embossed. Letters and characters are burned into the centre of the underside of the plate by means of a branding iron. The firing process turns the characters black and makes them sink slightly into the wood.

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Screen Printing

Characteristic. We create your advertising logo as a screen and then print it on the top of the panel. To protect the print from scratches and damage, the printing is done between the second and third glaze application. The maximum size of the print is 25×25 cm and can be applied in one colour.





Digital Printing

Unmissable. There are no limits to your creativity with digital printing. Images and photos in high colour brilliance are applied between two layers of glaze and let your beer garden table set shine in a new look. Please bear in mind that we only offer digital printing for orders of 20 sets or more.

HOTCOATING®

On request, we seal the printed wood panels by means of the highly innovative premium coating called HotCoating®, which is mainly used in flooring.



BEER GARDEN TABLE SETS



When Space is Limited

Compact. The short version of our beer garden table sets called "Shorty" is the best solution when space is limited: on the balcony, the terrace or a narrow alley.



Table .		Bench	
ength:	108 cm	Length:	108 cm
Vidth:	67 cm	Width:	33 cm, backrest 18 cm
leight:	77 cm	Height:	49 cm





More Than Just a (High) Table

Generous. Whether as a high table or a mobile counter - the Stand Up with its two-metre long tabletop is particularly popular with our customers and can be used in a variety of ways.



Length:	200 cm		
Width:	60 cm		
Height:	110 cm		

Absolutely Compact

- A DIFFERENT TAKE ON FOLDABLE FURNITURE

Advantageous. Thanks to its 80 cm diameter, the "Unbreakable" poseur table is the tried and tested classic among bar tables. Like all our folding furniture, it is stable and quick to assemble and dismantle.





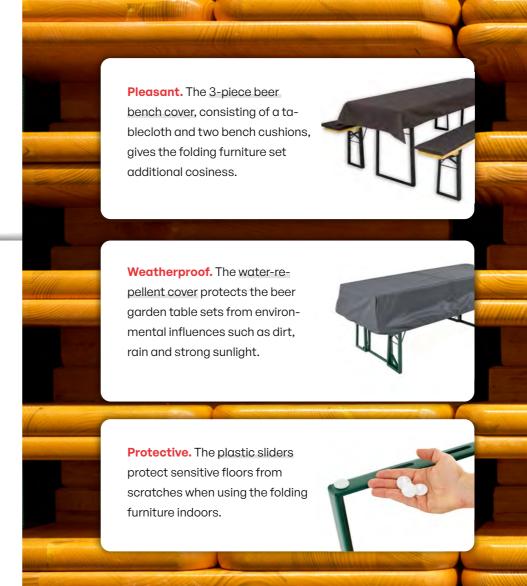
Functional Extras

All accessories are oriented towards the requirements of the practical use of our beer garden table sets. Well thought out in detail, convincing in every situation.

Easy transport. The transport container is used for the safe transport and space-saving storage of beer garden table sets.







Durable. The repair kit for beer garden table sets allows you to repair small, disturbing cracks or holes in the wooden surface on your own..



■ THAT'S HOW IT'S DONE!

BEER GARDEN TABLE SETS



Do You Need a Tailor-Made Set?

No problem!

We produce all components of our tables and benches in-house, allowing us to offer custom sizes of our folding furniture. Obviously, we also provide completely tailored solutions that meet every customer's wish.



OF COURSE WITH PRACTICAL FOLDING MECHANISM.



Functionality in Harmony With Modern Design





The Epitome of Style and Elegance

Stylish. The Lago is our most exclusive piece of furniture. It combines design with the functionality of conventional folding furniture.

The oak wood with its unique grain and special growth characteristics makes each Lago unique.



able		Bench	
ength:	200 cm	Length:	200 cm
/idth:	67 cm	Width:	33 cm, backrest 25 cm
eight:	76 cm	Height:	47 cm





An Extraordinary Oasis of Well-being

Fascinating. Developed by the designer, the stylish Riva with its clean lines invites you to lean back and relax. The combination of the bright wood surface and the anthracite base frame gives it a minimalist, modern look.

A set with a holiday vibe. And, of course, it is foldable.



Table		Bench	
Length:	200 cm	Length:	200 cm
Width:	80 cm	Width:	40 cm, backrest 20 cm
Height:	75 cm	Height:	45 cm





- DESIGNER SETS 45



A Light Eye-Catcher

Light as a feather. The Rustica is a foldable solid wood set and convinces with its aesthetics and light weight. Whether in the private garden or in your restaurant, you will always cut a fine figure with this model.



ble		Bench	
ngth:	180 cm	Length:	180 cm
dth:	60 cm	Width:	30 cm, backrest 18 cm
ight:	77 cm	Height:	49 cm



BEER GARDEN FURNITURE

Sociable
Ambience in
Traditional Style





A Meeting Point for Convivial Hours

Our ash wood beer garden furniture is stylish, very comfortable and creates a rustic atmosphere. It stands out for its meticulous craftsmanship, proven resilience, and reliability in daily use. Genuine hospitality quality!



NOTE:

This article is available in Germany, Austria. Switzerland. France and Benelux.

Summer, Sun, Beer Garden.

Traditional. The beer garden furniture is extremely robust and weather-resistant. And still easily storable and transportable. Whether round, square, or rectangular – the walnut-coloured beer garden tables are available in various designs – just like the beer garden chairs, which can also be purchased individually.











INCLUDING FLOOR-PROTECTING AND

Chair		Rectangular table	Square table	Round table
Length:	40 cm	Length: 120 cm	Length: 70180 cm	Diameter Ø 90 c
Width:	30 cm	Width: 70 80 cm	Width: 70 80 cm	Height: 74 cm
Height:	88 cm	Height: 74 cm	Height: 74 cm	

– BEER GARDEN FURNITURE

Italy

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