RUKU1952®

Beer garden table sets RUKU1952®

Certificates

ZINGERLE GROUP

MASTERTENT ECOTENT RUKU1952

ZINGERLE GROUP AG
Förche 7
I-39040 Natz-Schabs (BZ)

www.zingerle.group

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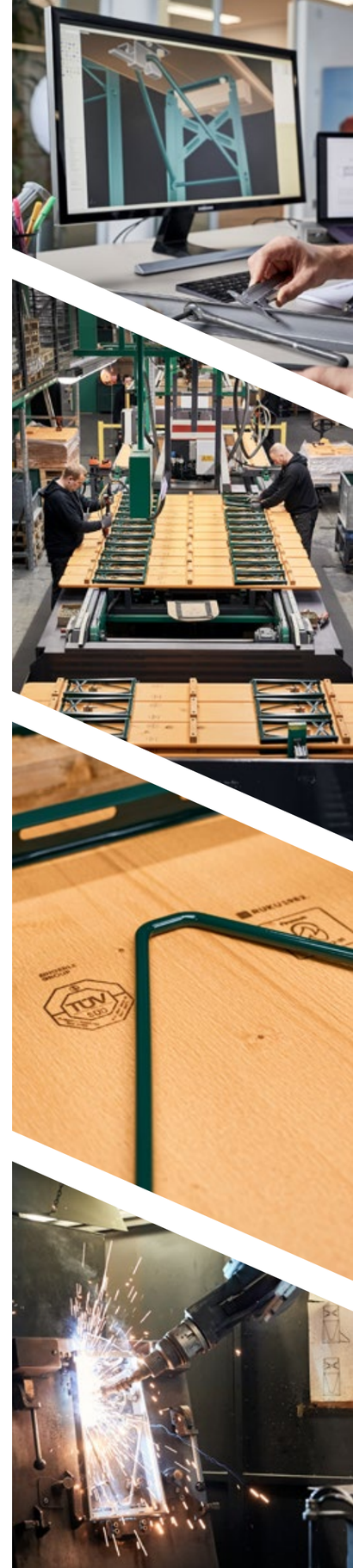

Why RUKU1952®?

Eight good reasons speak for this:

1. Own production facilities
2. Decades of experience and inventiveness
3. Real premium quality of the products
4. Wide product range with personalisation options
5. International certifications and patents
6. Fast and reliable delivery
7. Comprehensive customer service and on-site contacts
8. Sustainable corporate culture

PRODUCER

MADE IN EUROPE

We are tested and we test ourselves.
Ongoing.

Every single set that leaves our warehouse is subjected to strict quality control beforehand. At regular intervals, we also subject our products to a wide range of endurance tests and the inspections of official testing bodies such as TÜV-SÜD.

Warranty services:

Therefore, we guarantee with a clear conscience...

- 10-year warranty on spare parts deliveries
- 10-year warranty on the functionality of the underframes

Certificates and test reports

Certificate | TÜV-SÜD

ZERTIFIKAT ◆ CERTIFICADO ◆ 認證證書 ◆ СЕРТИФИКАТ ◆ CERTIFICAT

TÜV SÜD Product Service

ZERTIFIKAT

Nr. B 046481 0018 Rev. 00

Zertifikatsinhaber: ZINGERLE GROUP AG
Förche 7
39040 Natz-Schabs (BZ)
ITALIEN

Prüfzeichen:

Produkt: **Bierzeltgarnituren**

Das Produkt wurde auf freiwilliger Basis auf die Einhaltung der grundlegenden Anforderungen geprüft und kann mit dem oben abgebildeten Prüfzeichen gekennzeichnet werden. Eine Veränderung der Darstellung des Prüfzeichens ist nicht erlaubt. Die Übertragung eines Zertifikates durch den Zertifikatsinhaber an Dritte ist unzulässig. Das Zertifikat ist gültig bis zum angegebenen Zeitpunkt, sofern es nicht früher gekündigt wird. Alle anwendbaren Anforderungen der Prüf- und Zertifizierordnung der TÜV SÜD Gruppe müssen erfüllt sein. Details siehe bitte: www.tuvsud.com/ps-zert

Prüfbericht Nr.: 028-713209708-001

Gültig bis: 2026-09-09

Datum, 2021-09-16

Andreas Hüsam

(Andreas Hüsam)

TÜV®

TÜV SÜD Product Service GmbH • Zertifizierstelle • Ridlerstraße 65 • 80339 München • Deutschland

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Certificate | REACH Regulation

ZINGERLE GROUP

MASTERTENT ECOTENT RUKU1952

Declaration regarding the REACH Regulation

Dear Sir or Madam,

The Eruopean Chemicals Agency ECHA has published a Candidate List of substances of very high concern for Authorisation that met the criteria of Article 57 of the REACH regulation, in accordance with Article 59(10) of the REACH Regulation (http://echa.europa.eu/chem_data/candidate_list_table_en.asp).

By the present letter we confirm that none of the substances contained in the "candidate list" are used for our products.

Our company also does not import any of the mentioned substances in a ratio of more than 1t/year. As a trading company, it is our duty to ensure that our suppliers also comply with the REACH regulation. We have obtained and received information on this from all suppliers.

As stated in the safety data sheets, we rely on the information provided by our suppliers regarding information and risk control. We commit ourselves to inform our customers about changes at any time in order to guarantee the safety of the products distributed by us.

Best regards

Georg Zingerle
CEO ZINGERLE GROUP AG

ZINGERLE GROUP SpA
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HK BZ-127327 | SDI-Kodex T04ZHR3 | Partita Iva/C.F. IT 01533450217 | Capitale Sociale 1 Mio. Euro i.v. | **www.zingerle.group**

Test report | Food safety of the paint

Untersuchungsbericht
Nach Grundlage aus dem LFGB (Lebensmittel-Bedarfsgegenstände- und Futtermittelgesetzbuch)

Dedepol-UV-Walzlack 4034
Dedepol-UV-Walzlack 4058
Dedepol-UV-Walzlack 4060

UV-Lasuren der Reihen 4034, 4058, 4060 setzen sich im Wesentlichen aus einer Mischung von speziellen acrylierten Harzen, Wachsen sowie Fotoinitiatoren zusammen.

Die interne Überprüfung der Lackformulierung anhand der Technischen Merkblätter und Sicherheitsdatenblätter der einzelnen Rohstoffe ergab für die Zusammensetzung nach der UV-Härtung einen gesundheitlich unbedenklichen Stoff im Sinne des LFGB.
Die UV-Härtung muss mit HTQ-Strahlern mit mindestens 80 w/cm Bogenlänge und einem maximalen Vorschub von 6 m/min-Strahler durchgeführt sein.

Der Beschichtungsaufbau erfüllt die Norm DIN EN 71 Teil 3 (Kinderspielzeug).
Diese Lacke sind frei von Schadstoffen wie Formaldehyd, PCB, PCP, Lindan und Schwermetallen.
Die 15. Verordnung zur Änderung der Bedarfsgegenständeverordnung vom 13.05.2018 (Verbot krebserregender Azo-Farbstoffe in Kosumgütern) wird ebenfalls erfüllt.

Von fachgerecht hergestellten und ausgehärteten Oberflächen gehen nach einschlägigen Erfahrungen nach dem Abdunsten der üblicherweise verwendeten Lösemittel keine weiteren Emissionen und damit auch keine gesundheitliche Gefährdung aus.

Gegen die Verwendung der UV-Lasuren der Reihen 4034, 4058 und 4060 zur Lackierung von Gebrauchsgegenständen, die höchstens für einen kurzzeitigen Lebensmittelkontakt bestimmt sind, bestehen somit im Sinne des LFGB keine Bedenken. Lebensmittel dürfen durch die Fertigerzeugnisse keine nachteilige Beeinflussung – weder direkt noch indirekt – erleiden.

Die Begutachtung erfolgte nur für die fachgerecht durchgeführte Beschichtung auf einem lebensmittelneutralen Untergrund und unter der Berücksichtigung, dass die Verarbeitungshinweise laut Technischem Merkblatt der genannten Reihen eingehalten werden.
Januar 2016

[redacted] Entwicklung Industrielacke Holz

[redacted] Anwendungstechnik Holz

Hinweis
Die vorliegenden Angaben haben beratenden Charakter, sie basieren auf bestem Wissen und sorgfältigen Untersuchungen nach dem derzeitigen Stand der Technik. Eine Rechtsverbindlichkeit kann aus diesen Angaben nicht abgeleitet werden. Außerdem verweisen wir auf unsere Geschäftsbedingungen.

Beer table sets coated with Dedepol UV roller paint series 4034 in nano technology

Dedepol UV roller paints of the 4034 series are modern, high-quality, layer-forming coating materials for wood surfaces.

Closed-pore to semi-open-pore sealing of the wood surface is achieved. With careful processing and after appropriate ageing, good weather-resistant surfaces are achieved, constructive wood protection preserves the „life“ of the coating in this case.

Dedepol UV roller paints of series 4034 are specially formulated paint systems for processing on industrial paint lines. The wood anchoring and the wood firing are optimised. Due to the raw materials contained and the appropriate processing technology, good water vapor diffusion of the dried and cured paint layers is achieved. Moisture infiltration is thus minimised. Please refer to the recommendations on coating build-up in the technical data sheets.

Dry film layers < 35 µm result in very durable coatings on softwoods even for non-dimensionally stable exterior applications.

The transparent, glazing coloration of all applied paint layers achieves improved protection against solar radiation.

- A surface finish with increased scratch resistance is achieved by the final coating with Dedepol UV roller paint and nanoscale solid particles.

- The botanist W. Bartholtt discovered that the lotus flower is never wetted by water and is completely dirt-repellent. The micro-roughness of the surface finish makes the contact area with dirt particles extremely small. This means - „simplest cleaning“.

- Long-term effects are obtained by the solid incorporation of nanoscale solid components into the UV matrix.

- The paint industry is intensively addressing issues related to the possible release of nanoparticles from coating surfaces. In an extensive investigation program at the Technical University of Dresden, the extent to which nanoparticles can be released from paint surfaces was tested. Two studies have been conducted so far comparing conventional paints with „nano paints“. On the one hand, the everyday stress on paint surfaces in the household was investigated, and on the other hand, a sanding process.

As a result, both studies found:

- There are no differences in terms of nanoparticle release from these exposures between conventional paints and nano paints.
- The number of nanoparticles released is extraordinarily small.
- The added nanoparticles are firmly embedded in the binder matrix of the paint.
- Any nanoparticles that are released are fragments from the binder matrix.
- There are no indications of a possible hazard to human health or the environment.
- The studies of the University of Dresden have been published.

- Nanotechnology contains many advantages and enormous opportunities. Nevertheless: Safety and health come first, so every effort must be made to conduct the necessary investigations. The paint industry is working intensively on this. The research work at the Technical University of Dresden on the conditions and mechanisms of the release of nanoparticles from paint surfaces is continuing.

  (Bibliography: German Paint Institute Internet site)

The selected raw material combinations of the paint, which are processed according to the specifications in the relevant technical data sheets, are adapted to the requirements of intermittent outdoor weathering.

UV curing of the paint layer results in a three-dimensional cross-linking character and thus the surface does not exhibit thermoplasticity, even at higher summer temperatures (hanging clothes, leaves, paper napkins, etc.).

Dedepol UV roller paints do not contain volatile solvents and are not subject to EU Directive 99 „VOC Emissions“. In addition, a 100% coating process without losses is used by roller application. No paint waste is generated. Due to low application quantities and a nevertheless closed, resistant surface and the fast full curing with high-energy UV radiation, fast parts availability (readiness for delivery) is achieved.

The paint system used does not contain biocides or other wood preservatives. After careful processing and curing, surfaces are obtained that comply with EN 71 and 20. Ordinance amending the Consumer Goods Ordinance of 7 February 2011 (ban on carcinogenic azo dyes in consumer goods).

Please take into account that beer table sets are only used seasonally, so during the winter months, they are stored in places protected from rain and moisture and ventilated.

We have had very good experience with this technology for years, so that in normal use, the service life is increased compared to tables coated with glazes. In addition, no discolouration is observed in industrially produced, UV-coated tables and benches.

Cleaning of semi-closed-pore table surfaces is much more hygienic and also easier than with open-pore glaze.

The service life of the table sets is mainly determined by the way of use and intermediate storage. Renovation painting is required between 2 and 5 years.

[redacted] 25 April 2014

[redacted]

[redacted]
Laboratory Manager

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Bauaufsichtlich anerkannte Prüf-, Überwachungs- und Zertifizierungsstelle
Prüfstelle für Feuerlöschmittel und -geräte
DIN EN ISO/IEC 17025 D-PL-17819-01-00
DIN EN ISO/IEC 17065 D-ZE-17819-01-00
DIN EN ISO/IEC 17020 D-IS-17819-01-00
ZLS-GS-0130
Notified Body no. 0767

MPA Dresden

Prüfzeugnis
Test certificate

Nr./*No.* 20201103/01.1

Auftraggeber: *Sponsor:*	ZINGERLE GROUP AG Förche 7 39040 Natz-Schabs; Italien
Hersteller: *Manufacturer:*	[redacted]
Produktname: *Product name:*	Firelock
Inhalt: *Content:*	Prüfung des Brandverhaltens nach DIN 4102-1:1998-05 zum Nachweis der Baustoffklasse B1 *reaction to fire test acc. to DIN 4102-1:1998-05 to the proof of the building material class B1*
Erstellt von: *Prepared by:*	MPA Dresden GmbH Fuchsmühlenweg 6 F 09599 Freiberg; Deutschland Akkreditierte Prüfstelle nach DIN EN ISO/IEC 17025 *Accredited testing laboratory acc. to DIN EN ISO/IEC 17025* D-PL-17819-01-00
Ausgabe/Datum: *Issue/date:*	1. Ausgabe vom 04.11.2020 *First issue dated 2020-11-04*
Berichtsumfang: *This report comprises:*	10 Seiten und 1 Anlage *10 pages and 1 annex*
Hinweis: *Information:*	Dieses Prüfzeugnis wurde zweisprachig (deutsch/englisch) erstellt. In Zweifelsfällen ist der deutsche Wortlaut maßgeblich. *The test certificate is produced bilingual (German and English). In case of doubt the German wording is valid.*

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USt-IdNr. DE291271296

Sparkasse Mittelsachsen
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09599 Freiberg
IBAN DE68 87052000311502467[illegible]

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Prüfzeugnis Nr. *(test certificate no.)* 20201103/01.1 vom *(dated)* 04.11.2020

1 Allgemeines
General information

Produktname: Firelock
Product name:

Prüfungsumfang: Prüfung des Brandverhaltens nach DIN 4102-1:1998-05[1] Abschnitt 6.1
Extent of testing: Reaction to fire test acc. DIN 4102-1:1998-05[1] paragraph 6.1

Prüfungsgrundlagen:
Test basis:
- DIN 4102-1:1998-05
- DIN 4102-15:1990-05[2] und/*and* DIN 4102-16:2015-09[3]
- Zulassungsgrundsätze für den Nachweis der Schwerentflammbarkeit von Baustoffen (Baustoffklasse B1 nach DIN 4102-1:1998-05) in der zur Zeit gültigen Fassung
  Principles of permission for the proof of the flame-retardance from building materials (building material class B1 according to DIN 4102-1:1998-05) in the at present valid version

5 Beurteilung
Evaluation

Alle Proben bestanden die Brennkastenprüfung nach DIN 4102-1:1998-05 Abschnitt 6.2 für die Baustoffklasse B2.
All samples passed the "small flame test" acc. to DIN 4102-1:1998-05 section 6.2 for the building material class B2.

Die Brandschachtprüfung nach DIN 4102-1:1998-05 Abschnitt 6.1.2.2 wurde von den Proben bestanden. Auf die Durchführung weiterer Versuche wurde verzichtet, da die Restlänge bei allen Proben > 45 cm betrug.
The "Brandschachtprüfung" acc. to DIN 4102-1:1998-05 sec. 6.1.2.2 was existed by the samples. Further tests were not made because the remaining length for all samples was > 45 cm.

Es fielen keine Probenteile brennend ab. Damit gilt das Produkt nach DIN 4102-1:1998-05 und DIN 4102-16:2015-09 als nicht brennend abtropfend.
Sloping parts were not burning. The material is regarded as not burning dripping off according to DIN 4102-1:1998-05 and DIN 4102-16:2015-09.

Damit genügt der in den Abschnitten 1 und 2 beschriebene Baustoff den Anforderungen an schwerentflammbare Baustoffe der Baustoffklasse B1 nach DIN 4102-1:1998-05.
Thus the building material described in the sections 1 and 2 is sufficient for the requirements to flame resistant building materials of the building material class B1 according to DIN 4102-1:1998-05.

Freiburg, den 04.11.2020

i.V. Dr.-Ing. A. Meißner
Prüfstellenleiter Brandschutz
Laboratory Manager

Prüfen • Überwachen • Zertifizieren • MPA Dresden GmbH

Dipl.-Ing. T. Großer
Prüfingenieur
Test Engineer

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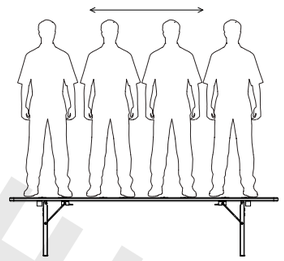
EXCERPT

Test Report | FE Analysis Table and Bench Base

We have decided to develop a more stable and even sturdier underframe for our tables and benches:

- With stiffening ribs in the cross braces, which means additional diagonal stiffening.
- With a slight trapezoidal shape and consequently wider support on the ground, which means greater stability. Thus, the table and bench are sturdier on any floor.
- With a C-profile, which has a leg height of 35 mm and replaces the angular steel with its leg height of 30 mm.

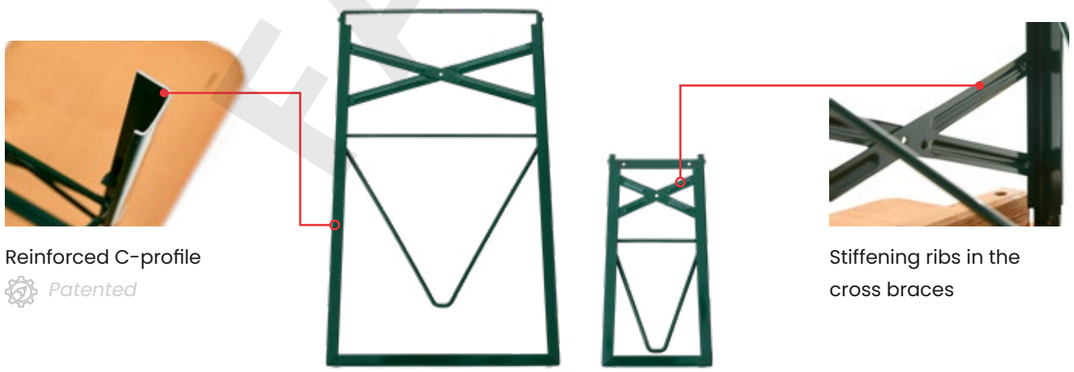


In the FE analysis, the previous underframe was compared with the new underframe. The table or bench legs were clamped tightly for this purpose at the top and at the snapper. A force F acts from the outside at the bottom. This calculation method simulates swaying in the longitudinal direction.
The two underframe variants were analysed with the same force. The tables with 900 N (90 kg) and the benches with 1,200 N (120 kg). In the calculation, the force F of 900 N or 1,200 N was used, since with the previous angular profiles, the limit of the yield strength* is already exceeded at this force.

** The yield strength of a material refers to the stress (load) at which the material returns to its original shape after being relieved of load (no permanent deformation). If the yield strength is exceeded, we have permanent deformation of the material after unloading.*

Result:

Due to the new design, the table and bench base show an improvement in stability by more than 20%.
Specifically, this means that in the case of the table base, the frame with the C-profile deflects much less than the frame with the previous angular profile.
In the case of the bench base, the calculation showed approximately the same deflection for both variants with the same application of force. However, much less tension occurred in the base with the C-profile. This means that the base with the C-profile could still be loaded with much more force than the 1,200 N.

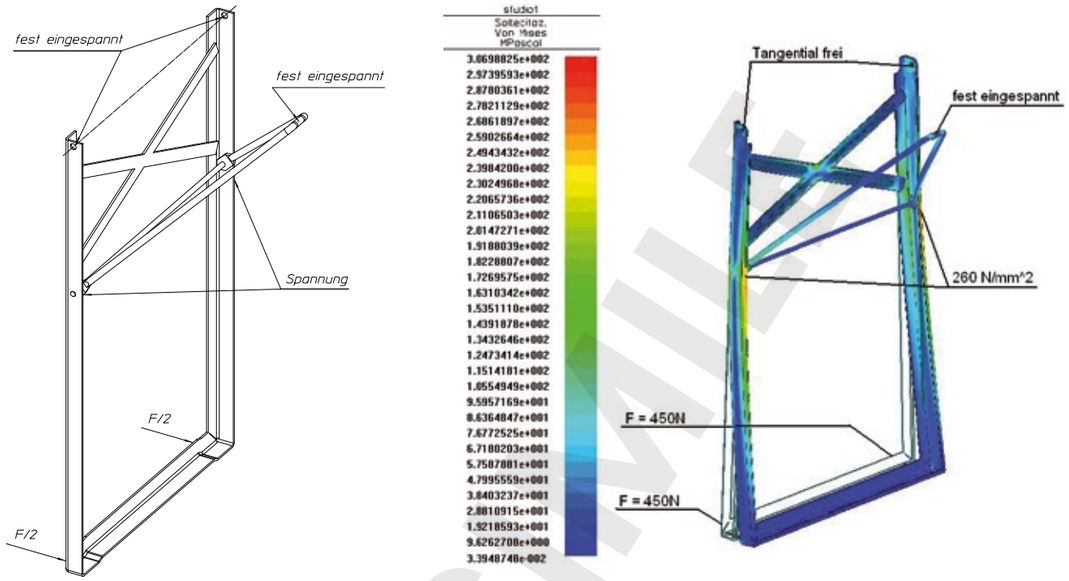


Reinforced C-profile
Patented

Stiffening ribs in the cross braces

Trapezoidal underframe
Patented

Analysis (comparison) table base of angular and C-profile



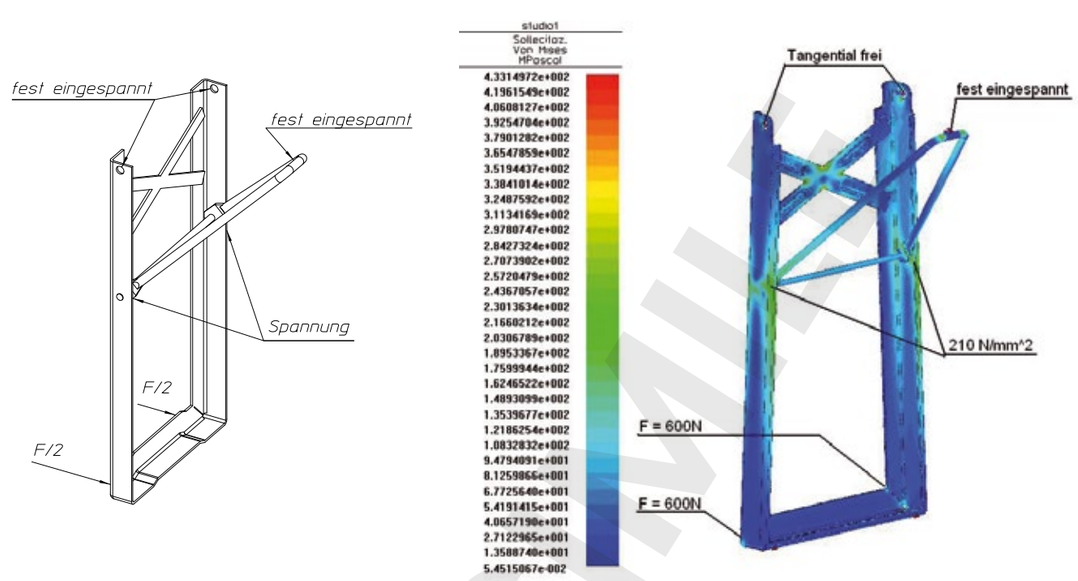
FEM table base - C-profile 25x35x8x2 tensions
Material S275 (Fe430) | F= 900 N

Profile	Force F	Material	Yield strength*	Tension	Deformation
Angular profile 30x30x3 mm	900 N	S275 (Fe 430)	275 N/mm²	350 N/mm²	10 mm
C-profile 25x35x8x2 mm	900 N	S275 (Fe 430)	275 N/mm²	260 N/mm²	7.66 mm
Improvement				**25.71%**	**23.40%**

The table base with the C-profile has much better properties.

- The deflection is 2.34 mm better, i.e. 23.40%.
- Due to the application of force, the C-profile absorbs a stress of 260 N/mm².
  The angular profile, on the other hand, absorbs a stress of 350 N/mm².
- The table base with the C-profile has a 25.71% higher stability at the same application of force.

Analysis (comparison) bench base of angular and C-profile



FEM bench base - C-profile 25x35x8x2 tensions
Material S275 (Fe430) | F= 1200 N

Profile	Force F	Material	Yield strength*	Tension	Deformation
Angular profile 30x30x3 mm	1200 N	S275 (Fe 430)	275 N/mm²	270 N/mm²	3 mm
C-profile 25x35x8x2 mm	1200 N	S275 (Fe 430)	275 N/mm²	210 N/mm²	2.76 mm
Improvement				**22.22%**	**8.00%**

The bench base with the C-profile has much better properties.

- The deflection is 0.24 mm better, i.e. 8.0%.
- Due to the application of force, the C-profile absorbs a stress of 210 N/mm².
  The angular profile, on the other hand, absorbs a stress of 270 N/mm².
- The bench base with the C-profile has a 22.22% higher stability at the same application of force.

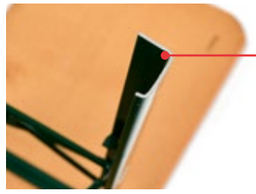
Test report | Static check of the underframe "legroom"

Dimensions	Deformation under stress Value X	Permanent deformation Value X
Classic underframe	47 mm	10 mm
Underframe "legroom	51 mm	0 mm

Load assumption: F = 1,000 N

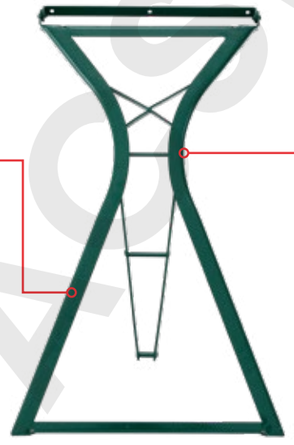
Result:

The underframe "legroom" has better spring-back than the classic underframe due to the use of a higher profile wall thickness (2.6mm compared to 2.0mm for the classic underframe).
No permanent deformation is visible in the underframe "legroom".



Reinforced C-profile

Patented

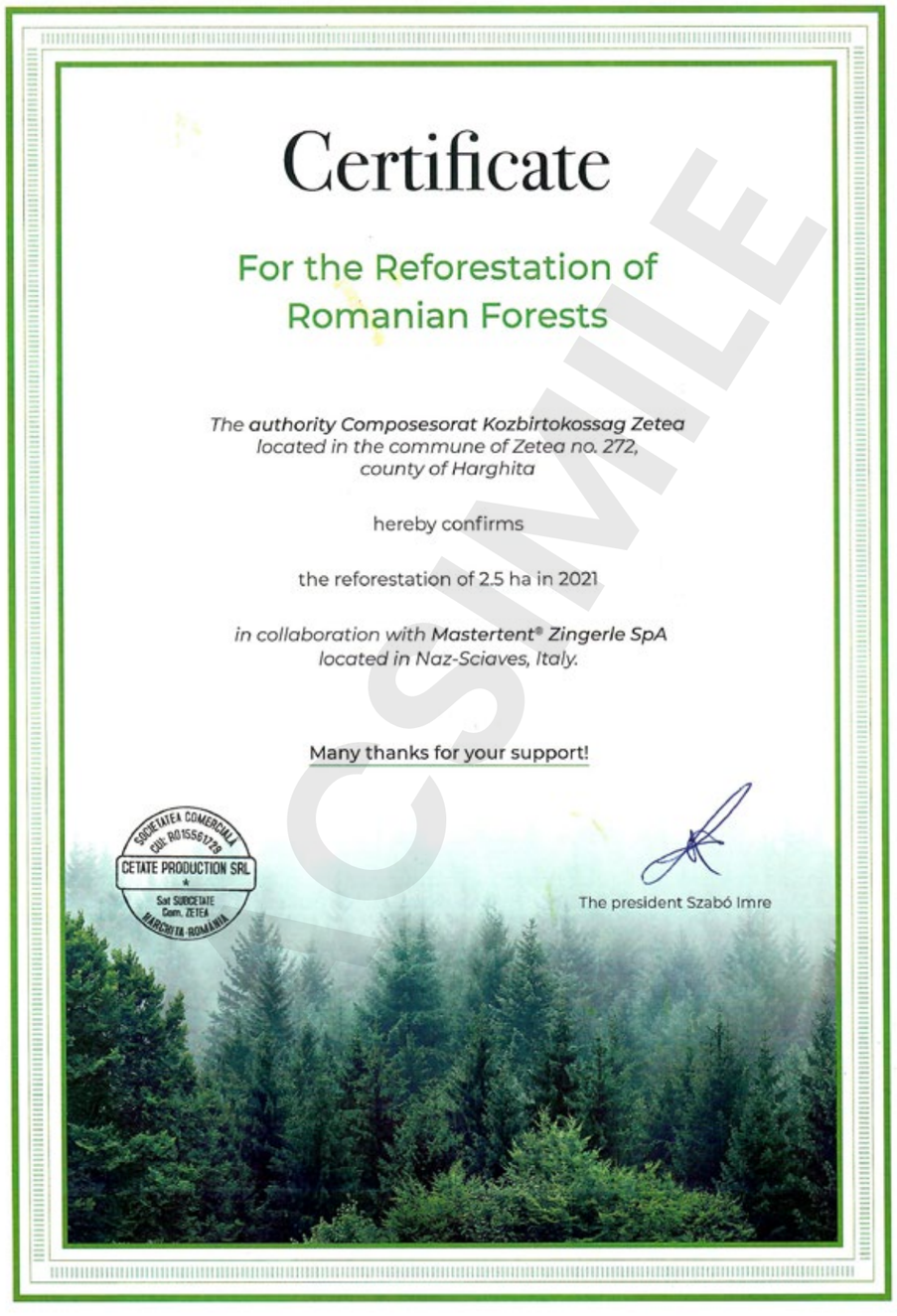


Underframe "legroom"

Patented

Facilitates sitting and comfort

Certificate | Reforestation



Certificate

For the Reforestation of Romanian Forests

The authority Composesorat Kozbirtokossag Zetea located in the commune of Zetea no. 272, county of Harghita

hereby confirms

the reforestation of 2.5 ha in 2021

in collaboration with Mastertent® Zingerle SpA located in Naz-Sciaves, Italy.

Many thanks for your support!

SOCIETATEA COMERCIALA CUI: RO15561728 CETATE PRODUCTION SRL Sat SUBCETATE Com. ZETEA HARGHITA-ROMANIA

The president Szabó Imre

DerGrünePunkt

By participating in our dual system for recycling of sales packages,
the company

ZINGERLE GROUP Deutschland GmbH

89257 Illertissen

CONTRIBUTED TO THE FOLLOWING SAVINGS IN 2020:

CO_2 equivalents	kg	4,469
Crude oil equivalents	kg	2,010
Phosphate equivalents	kg	6
Primary energy	MJ	335,241
Sulfur dioxide equivalents	kg	16

This quantity corresponds approximately to the CO_2-emissions filtered from the air by **4,469 m²** forest in one year.

Haucke Schlüter
Spokesman of the Board

Jörg Deppmeyer
Managing director

Eco Certificate for 2020 Duales System Deutschland GmbH

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